

Rotary Switch Knob Replacement Kit (5 Pack)

MODEL 12564-001

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Installation

Suggested Tools

- 1/16-inch (#21) Allen wrench
- Adjustable torque driver

Knob Removal

To remove the knob, use a 1/16-inch (#21) Allen wrench. Loosen the two set screws in the selector knob. One screw is to the right of the party-line indicator; the other screw is in the end of the knob. After loosening the screws, lift the knob off, and discard it.

Knob Installation

- 1. Set the adjustable torque driver to 8 inchpounds.
- 2. Tighten the set screw at the tail end of the switch. Note the position of shaft flat with respect to the tail of the knob. See Figure 1.
- 3. Tighten the remaining set screw.

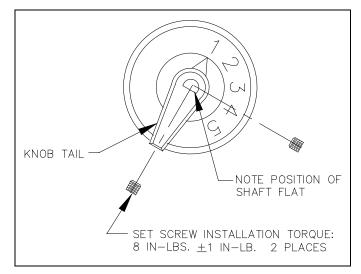


Figure 1. Knob Installation

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If the equipment requires service, contact your Regional Service Center for a return authorization number (RA#). Equipment should be shipped prepaid to GAI-Tronics with a return authorization number and a purchase order number. If the equipment is under warranty, repairs or a replacement will be made in accordance with the warranty policy set forth above. Please include a written explanation of all defects to assist our technicians in their troubleshooting efforts.

Call 800-492-1212 (inside the USA) or 610-777-1374 (outside the USA) for help identifying the Regional Service Center closest to you.